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Data Sheet 706030

Page 1/12



Printing recorder with text printing and 24-character LED dot-matrix display

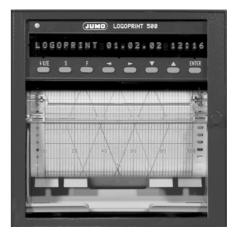
Brief description

The printing recorder is equipped with 3 or (optionally) 6 measurement inputs, which are electrically isolated from one another. The evaluation of the measurement traces of the printing recorder can be assisted by extensive text printing. The recorder can be programmed either by using the 8 keys on the front of the instrument or through a PC setup program.

Thermocouples, resistance thermometers, resistance transmitters, potentiometers, voltages or currents (standard signals) are possible as input signals. The appropriate linearizations are carried out automatically, but can also be adapted to customer-specific linearizations with the help of the PC setup program.

Further outstanding features of the LOGOPRINT 500, which are already included in the basic version, are four open-collector outputs for signaling infringements of limits and faults, eight event traces, as well as peak value recording.

The color assignments (measurement traces and texts) are freely programmable via the PC setup program, which is available as an accessory.



Type 706030

Overview of functions

Analog inputs (configurable and isolated)	3 or 6 inputs for: - thermocouples - resistance thermometers - resistance transmitters - potentiometers - voltage and current
8 logic inputs	available as extra code
Outputs	4 open-collector outputsavailable as extra code:interface for 8 relay outputssupply for 2-wire transmitter
Recording	- measurement traces - text printing - event traces
Setup interface	for configuration and parameter setting via PC
RS422/RS485 interface	extra code for the data transfer from and to the recorder
Supply voltage	- 110 — 240V AC +10/-15%, 48 — 63Hz - 20 — 53V AC/DC ±0%, 48 — 63Hz

Features

- Limit monitoring
- Event traces
- Four open-collector outputs
- Peak value recording
- Extensive text printing
- Statistics (report) with minimum, maximum and mean values
- Event- and time-controlled chart speed
- Math and logic module (PC setup program is required)
- Universal chart cassette

Approvals/marks of conformity (see Technical data)



Technical data

Thermocouple input

Designation			Range	Linearisation accuracy ¹	
Fe-Con	L	DIN 43710 ²	-200 to + 900°C	±0.2%	
Fe-Con	J	EN 60584	-210 to +1200°C	±0.2% above -200°C	
Cu-Con	U	DIN 43710 ²	-200 to + 600°C	±0.3%	
Cu-Con	Т	EN 60584	-270 to + 400°C	±0.5% above -200°C	
NiCr-Ni	K	EN 60584	-270 to +1372°C	±0.2% above -150°C	
NiCr-Con	Ε	EN 60584	-270 to +1000°C	±0.2% above -200°C	
NiCrSi-NiSi	Ν	EN 60584	-270 to +1300°C	±0.2% above -150°C	
Pt10Rh-Pt	S	EN 60584	-50 to +1768°C	±0.5% above 0°C	
Pt13Rh-Pt	R	EN 60584	-50 to +1768°C	±0.5% above 0°C	
Pt30Rh-Pt6Rh	В	EN 60584	0 — 1820°C	±0.5% above 500°C	
Shortest span			Types L, J, U, T, K, E, N:	100°C	
			Types S, R, B:	500°C	
Range start/er	ıd		freely programmable within the limits in 0.1°C steps		
Cold junction			Pt 100 internal or thermostat as external constant		
Cold junction a	accur	acy (internal)	± 1°C		
Cold junction t	empe	erature (external)	-50 to +100°C, adjustable through setup software		
Measurement	time		for 3 channels < 2 sec; for 6 channels < 4 sec		
Input filter			2nd order digital filter; filter constant adjustable from 0 — 50.0sec		
Features			also programmable in °F; customer-specific linearizations		

The linearization accuracy refers to the maximum span. The linearization accuracy is reduced for shorter spans. invalid DIN since 1995

Resistance thermometer input

	Connection	Range	Linearisation accuracy	Meas. current	
Pt 100 EN 60751	2/3-wire 2/3-wire 4-wire 4-wire	-200 to +250°C -200 to +850°C -200 to +250°C -200 to +850°C	±0.6°C ±1.0°C ±0.5°C ±0.8°C	500μΑ 250μΑ 500μΑ 250μΑ	
Pt 100 JIS	2/3-wire 2/3-wire 4-wire 4-wire	-200 to +260°C -200 to +649°C -200 to +260°C -200 to +649°C	±0.6°C ±1.0°C ±0.5°C ±0.8°C	500μA 250μA 500μA 250μA	
Pt 500 DIN	2/3-wire 2/3-wire 4-wire 4-wire	-200 to +150°C -200 to +850°C -200 to +150°C -200 to +850°C	±0.6°C ±1.0°C ±0.5°C ±0.8°C	250μΑ 250μΑ 250μΑ 250μΑ	
Pt 1000 DIN	2/3-wire 2/3-wire 4-wire 4-wire	-200 to +250°C -200 to +850°C -200 to +250°C -200 to +850°C	±0.6°C ±1.0°C ±0.5°C ±0.8°C	500μΑ 250μΑ 500μΑ 250μΑ	
Ni 100	2/3-wire 2/3-wire 4-wire 4-wire	-60 to +125°C -60 to +180°C -60 to +125°C -60 to +180°C	±0.6°C ±1.0°C ±0.5°C ±0.8°C	500μΑ 250μΑ 500μΑ 250μΑ	
Connection type		2-, 3- or 4-wire circuit			
Shortest span		15°C			
Probe lead resistance	for P	max. 30Ω per core for 4-wire circuit max. 20Ω per core for 2- and 3-wire circuit for Pt 100 up to 260°C max. 10Ω per core in 2-wire and 3-wire circuit			
Range start/end		freely programmable within the limits in 0.1°C steps			
Measurement time		for 3 channels < 2sec; for 6 channels < 4sec			
Input filter	21	2nd order digital filter; filter constant adjustable from 0 — 50sec			
Features		also programmable in °F; customer-specific linearizations			

Resistance transmitter and potentiometer input

Range	Accuracy	Measuring current		
up to 200Ω	±300 mΩ	500μΑ		
up to 400Ω	$\pm 600\mathrm{m}\Omega$	250μΑ		
up to 800Ω	±1Ω	250μΑ		
up to 2000Ω	±2Ω	500μΑ		
up to 4000Ω	±3Ω	250μΑ		
Connection type		resistance transmitter: 3-wire circuit		
		potentiometer: 2-, 3- or 4-wire circuit		
Shortest span		6Ω		
Probe lead resistance		max. 30Ω per core in 4-wire circuit		
	r	max. 20Ω per core in 2-and 3-wire circuit		
	up to 200 s	up to 200Ω range: max. 10Ω per core in 2-and 3-wire circuit		
Resistance values	freely programmable within the limits in 0.1Ω steps			
Measurement time	for	for 3 channels < 2 sec; for 6 channels < 4 sec		
Input filter	2nd order dig	2nd order digital filter; filter constant adjustable from 0 − 50.0sec		

Input for DC voltage or DC current

Basic range	Accuracy	Input resistance		
-25 to +75mV	±100μV	$R_F > 10 \text{ M}\Omega$		
0 — 100mV	±100μV	$R_{\rm F} > 10 \ {\rm M}\Omega$		
-100 to +100mV	±150μV	R_{E} > 10 M Ω		
0 — 200mV	±150μV	R_{E} > 10 M Ω		
-500 to +500mV	±1 mV	R_{E} > 10 M Ω		
0 — 1V	±1 mV	$R_E > 10 M\Omega$		
-1 to +1 V	±2mV	$R_E > 10 M\Omega$		
-5 to +5V	±10mV	$R_{E} > 0.5 M\Omega$		
0 — 10V	±10mV	$R_{E} > 0.5 M\Omega$		
-10 to +10V	±15mV	R_{E} > 0.5 M Ω		
Shortest span		5mV		
Range start/end		freely programmable within the limits		
	(up to 9	(up to 999mV in 0.01 mV steps, from 1V in 1 mV steps)		
4 — 20mA	±20μA	burden voltage 2.6V max.		
0 — 20mA	±20μA	burden voltage 2.6V max.		
-20 to+20mA	±40μA	burden voltage 2.6V max.		
Shortest span		0.5mA		
Range start/end	freely p	freely programmable within the limits in 0.1mA steps		
Measurement time	for	for 3 channels < 2 sec; for 6 channels < 4 sec		
Input filter	2nd order dig	2nd order digital filter; filter constant adjustable from 0 — 50.0sec		
Features	adjustable lineariz	adjustable linearizations for thermocouples and resistance thermometers		
	(for co	(for connection to transmitters without linearization)		

Transducer short-circuit/break

	Short-circuit ¹	Break ¹	
Thermocouple	not recognized	recognized	
Resistance thermometer	recognized	recognized ²	
Resistance transmitter	recognized	recognized	
Potentiometer	not recognized	recognized ²	
Voltage up to ± 1V	not recognized	recognized	
Voltage above ± 1V	not recognized	not recognized	
Current	not recognized	not recognized	

¹ The print head is positioned to 0%, ">>>>>" appears in the LED dot-matrix display. ² In 4-wire circuit: only recognized at terminals 1 and 2.

Outputs

Three open-collector outputs	to signal over/underlimit
One open-collector output	to signal faults (e. g. end of chart)

Printing system

Drive	stepper motor		
Sensitivity	0.2% or better referred to 100mm writing width		
Reproducibility	0.25% or better referred to 100mm writing width		
Display and recording accuracy	Class 0.5 referred to range limits and basic ranges		

Print head	print head with penlift function - sufficient for approx. 1 million dots	
	(depending on the ambient temperature)	
Print colors	Violet, red, black for 3-channel printing recorder and	
	violet, red, black, green, blue, brown for 6-channel printing recorder.	
	The color assignment can be changed at will, through the setup program.	
Over/underrun	electronically limited to 0 — 100mm writing width	
Chart speed	programmable in the steps 0, 5, 10, 20, 60, 120, 240, 300, 360, 600, 720mm/h	
Paper feed	by stepper motor and gearing	
Chart cassette	cassette for roll chart and fanfold chart (with tear-off edge and paper-end switch)	
Chart	roll or fanfold chart to DIN 16320	
overall width / writing width	120mm / 100mm	
sprocket roller spacing	110mm	
visible diagram length	roll chart: 60mm; fanfold chart: 30 — 60mm	
overall length	roll chart: 16m or 32m; fanfold chart: 15.6m	

Electrical data

Supply (SMPS)	110 - 240V AC +10/-15% AC 48 - 63Hz, or 20 - 53V ±0% AC/DC 48 - 63Hz
Electrical safety	to EN 61010, Part 1, March 1994
,	overvoltage Category II, contamination Grade 2
Test voltages (type test)	
mains supply to measurement circuit	with AC supply 2.3kV 50Hz, 1min; with AC/DC 510V 50Hz, 1min
mains supply to housing	with AC supply 1.5kV 50Hz, 1min; with AC/DC 510V 50Hz, 1min
between measurement circuits	200V 50Hz, 1 min
measurement circuits to housing	500 V 50 Hz, 1 min
electrical isolation between the	
analog inputs	up to 30 V AC and 50 V DC
Supply voltage sensitivity	less than 0.1% of range span
Power consumption	35VA max.
Data buffering	More than 4 years through lithium battery in RAM or 2 days with storage capacitor at
	5 — 25°C ambient temperature. Additional backup in EEPROM.
Electrical connection	At rear through plug-in screw terminals,
	max. conductor cross-section 2.5 mm ² or 2x 1.5 mm ² with core end sleeves.
	Setup connector at the front behind flip-up dot-matrix display.
Electromagnetic compatibility (EMC)	EN 61326-1
interference emission	Class B
immunity to interference	to industrial requirements

Housing

Housing type	Housing for front-panel mounting to IEC 61554, galvanized sheet steel		
housing door	cast zink		
Transport mechanism	in corrosion-resistant chrome-nickel steel		
Chart cassette	in plastic (polycarbonate)		
Bezel size	144mm x 144mm		
Depth behind panel	212mm without screw terminals; 227mm with screw terminals plugged in		
Panel cut-out	138 ^{+1.0} mm x 138 ^{+1.0} mm		
Housing mounting	in control panel to DIN 43834		
Ambient temperature range	0 to 50°C		
Ambient temperature error	0.2 %/10°C		
Storage temperature range	-20 to +70°C (without print head), -20 to +55°C (with print head)		
Climatic conditions	20 - 70% relative humidity, no condensation		
Operating position	normal position: vertical ± 30° (NL 90 ± 30, to DIN 16257)		
Protection	to EN 60529 Category 2,		
	front IP54 (IP65 with extra code 266),		
	rear IP20		
Weight	3.5 kg max.		

Approvals/marks of conformity

Mark of conformity	Testing laboratory	Certificates / certification numbers	Test basis	valid for
c UL us	Underwriters Laboratories	E 201387	UL 3111-1 CAN/CSA C22.2 No. 1010.1-92	the flush-mounted instrument; not in conjunction with any hou- sing extra code

Operating modes

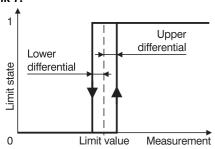
Limit monitoring

Eight limit comparators are available to monitor the limits.

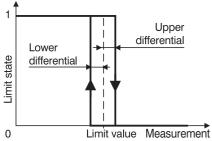
Limits, differential values (hysteresis), limit comparator functions (lk), texts and the channels to be monitored can be programmed. The result of the monitoring is fed to the open-collector outputs (1-3) and the optional relay module (1-8) as limit state (logic 0 or 1).

The different lk functions are:

lk 7:



The limit state is set to 1 when: measurement > limit + upper differential. **Ik8:**



as lk7, but function is reversed.

Chart speeds

The LOGOPRINT 500 can be programmed with four different operating modes for the chart speed:

- 1. Normal operation
- 2. Limit operation

If the measurement goes above/below the programmed limits, the recorder switches to the speed which has been programmed under "limit operation".

3. External operation

A signal on one of the logic inputs at the back of the recorder switches to the speed which has been programmed under "external speed".

4. Timed operation

The chart speed which is operative within a programmable time span.

Graphic print-out

Measurement traces

Zoom (plot area)

In zoom operation, an enlarged recording is made of a section of the full range of a trace.

Presentation range (offset)

This parameter is used to define the presentation range of a trace on the chart.

This assists the evaluation, in particular of traces which are close to each other or which overlap.

Peak value recording

The peak value recording can be switched on or off for each channel.

In the switched-off state, the present value of a channel is printed.

Since more values can be measured than can be printed, the minimum and maximum values measured between two lines to be printed are stored when the peak value recording is switched on. These minimum and maximum values are printed when peak value recording is activated.

Event traces

Eight event traces can be printed. Limit monitoring (limit comparators) or the state of the optional logic inputs can thus be documented on the chart.

Text printing

Text printing is used for comments on the recorded trace and for event recording. Printing priorities can be assigned to texts, to serve as abort criteria during simultaneous text printing requests.

Text printing can be separately configured for each text, either time-optimized or during continued recording of traces.

Text printing facilities:

- Time, date
- Scaling of the channels
- Channel numbers
- Change of chart speed
- Recording start/end text
- "Power on" and "power off" text
- Print text to check the printing system and the service print
- 16 limit comparator texts¹
 (eight for underlimit and eight for overlimit)
- 2 reports (calculate and print minimum, maximum and mean values)
- Eight external texts¹ (extra code)
- 16 binary-linked external texts¹ (extra code)
- Event counter¹ (extra code)
- These texts are buffered through a queue. As long as the queue is not full, complete documentation is assured.

Extra codes

RS422/RS485 interface

This interface is intended for communication with higher-level systems (e. g. bus system or PC). It can be used to read out measurements, to monitor operating states and to transmit texts and values to the recorder.

Logic inputs

Eight logic inputs can be operated either through floating contacts or by the following voltage levels:

inactive: 0 - 5V / active: 20 - 35V

The voltage levels must be applied for 0.4 sec.

Functions available include:

- External start/stop
- Activate external chart speed
- Text printing
- Start/stop external report
- Start scaling print
- Increment two event counters
- Key inhibit
- Event traces

Supply for 2-wire transmitter

An electrically isolated supply for a 2-wire transmitter is available.

24V DC 45mA ± 5%

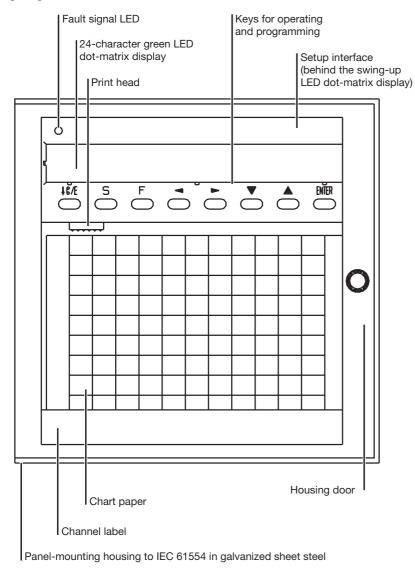
ER8 external relay module

The LOGOPRINT 500 can be equipped with an ER8 external relay module (eight relay outputs) to monitor infringements of upper and lower limits. The relay outputs are permanently assigned to the limit comparators. The assignment to the measurement channels can be made freely through the limit comparator parameter.

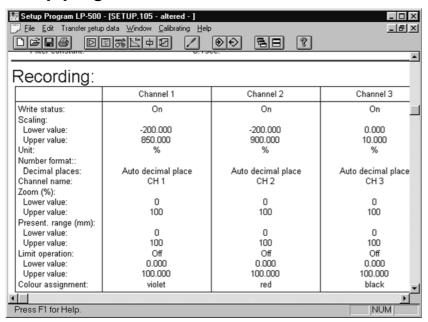
Contact rating:

3 A 250V AC 50 Hz , or 3 A 30V DC resistive load

Display and controls



Setup program



Operation and configuration

Data Sheet 706030

At the recorder

The eight keys on the instrument are used for operating the instrument, and to configure all the parameters essential to the operation.

The 24-character dot-matrix display is available for indicating and monitoring the measurements and parameters.

Via the setup program for PC (accessory)

The recorder can be configured using the setup program for PC (see diagram, bottom left) more conveniently than by using the instrument keys.

The configuration data of a configured instrument can be read out and altered using the setup program.

For a further instrument with the same configuration, the data can be copied through the setup program. The configuration data can be archived on data media and printed out.

In addition to the programming possibilities from the keys of the recorder, the setup program offers the following extra functions:

- Setting different print colors
- Customer-specific linearizations
- Setting the printing mode for the texts (printing mode: "Overwrite measurement trace" or "Interrupt measurement trace")
- Printing priorities
- Math and logic module editor
- Various settings can be managed

Customer-specific linearizations

The setup program offers a choice between linear, square law and cube law linearization. There can be up to 41 calibration points for linear and square law linerarization, and up to 61 calibration points for cube law linearization. These calibration points are used to determine the coefficients for polynomials which are defined for each section, so that even a few calibration points produce a smooth graph. Accuracy: depends on the shape of the

graph and the selected linearization.

Language

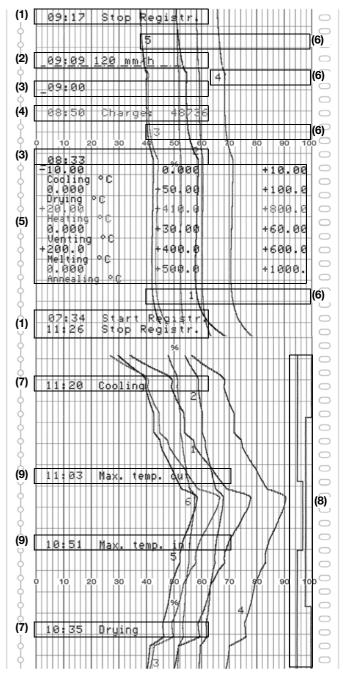
The language setting (English, German, French) appears in the print-out and on the LED dot-matrix display.

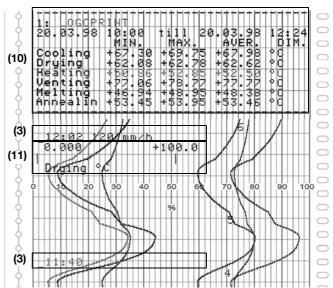
Example of a recording with text print-out

- (1) Recording start/end text
- (2) Speed change to 120 mm/h through a logic input
- (3) Printing the time (with every fourth print-out, the current chart speed, the programmed instrument name, or the date are printed alternately).
- (4) If a selectable logic input is closed, the count of an event counter is incremented and documented together with the programmed text. Altogether, two event counters are available.
- (5) The scaling of all active channels can be printed, either by pressing the F key (hold down for at least 4 sec), or through a logic input.
- (6) The channel number can be printed in the selected channel color so that individual traces can be more easily differentiated.
- Documentation of over/underlimit conditions in the limit comparators.
- (8) A total of eight event traces can be printed out. They can be used either to document the state of the limit comparators, or that of the logic inputs. The position of the event traces on the chart can also be programmed.
- (9) Additional texts (external texts) can be printed if one logic input, or a combination of up to four logic inputs, is switched.
- (10)Print-out of a report. The print-out shows the period of time in which the measurements were acquired and calculated, as well as the minimum, maximum and mean values of all active channels (including channel name and unit).
- (11)As opposed to (5), the scaling of the channels can be performed alternately in a programmable spacing.

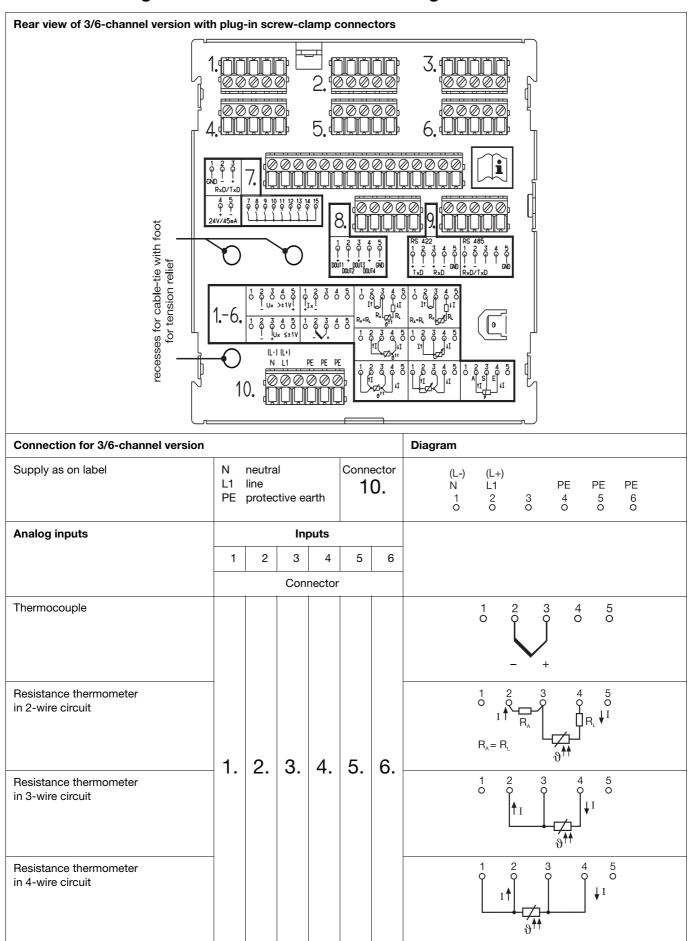
All texts which relate to a logic input can only be printed if the extra code "8 logic inputs" (code 259) has been implemented in the recorder.

In the example, the traces which were printed above the report (10), are printed out in the normal mode, i.e. all traces share the entire chart width (0 - 100mm). The presentation range can be selected freely on the chart for each trace. This assists the evaluation, in particular of traces which are close to one another or which overlap. The traces below the report have thus been arranged over two sections of the chart (0 - 50mm and 50 - 100mm).





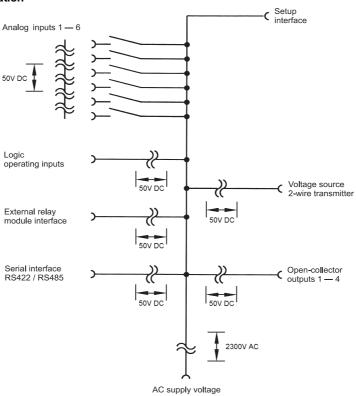
Connection diagram for maximum terminal assignment



Analog inputs	Inputs						Diagram			
	1 2 3 4 5 6					6				
	Connector									
Resistance transmitter in 3-wire circuit		2.	3.	4.	5.		A = start S = slider E = end			
Potentiometer in 2-wire circuit							$ \begin{array}{cccccccccccccccccccccccccccccccccccc$			
Potentiometer in 3-wire circuit							1 2 3 4 5 1 I			
Potentiometer in 4-wire circuit	1.					6.	1 2 3 4 5			
Voltage input up to ± 1V							1 2 3 4 5 0 0 0 0 U _x ≤ ± 1 V			
Voltage input above ± 1V							1 2 3 4 5 0 0 0 0 0 U _x > ± 1 V +			
Current input ± 20mA							1 2 3 4 5 0 0 0 0			
Current input (shunt) ≤ ±20mA (when using transducers with changeable internal resistance; extra code "terminal with shunt" is required)							1 2 3 4 5 0 0 55 Ω 0 0			

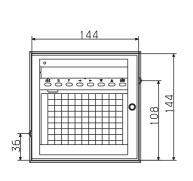
Inputs/outputs		Connector	Diagram
ER8 external relay module	Communication with external relay module		1 2 3 0 0 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Voltage source for external 2-wire transmitter	24V 45mA ± 5%		4 5 0 0 1 1 24 V / 45 mA
Logic operating inputs	Contact operation $LOW = R_{OFF} \geq 100 k\Omega$ $HIGH = R_{ON} \leq 50 \Omega$	7.	7 8 9 10 11 12 13 14 15
min. pulse length: HIGH 400 msec LOW 400 msec	Voltage operation LOW = 0 — 5V DC (inactive) HIGH = 20 — 35V DC (active)		6 7 8 9 10 11 12 13 14 0 0 0 0 0 0 0 0 0 0 1 1 1 1 1 1 1 1 - + + + + + + + + + + + + + + + + + + +
			contact no. 14 = logic input 8
Open-collector outputs o 14 o 5 GND	$\begin{array}{l} \text{DOUT1} - \text{DOUT4} \\ \text{U}_{\text{max}} = 32 \text{V DC} \\ \text{I}_{\text{max}} = 100 \text{mA} \\ \text{Residual voltage DOUT} \\ \text{active} \\ \text{U}_{\text{DOUTactive}} = \\ 0.4 - 1.2 \text{V} \end{array}$	8.	1 2 3 4 5 0 0 0 0 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
RS422/RS485 serial interface	Communication with higher-level systems	9.	RS 422 RS 485 1 2 3 4 5 1 2 3 4 5 0 0 0 0 0 0 0 0

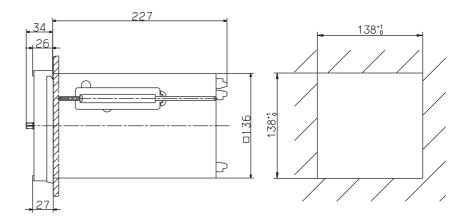
Overview of the electrical isolation



Dimensions

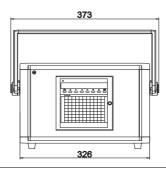
Panel-mounting housing

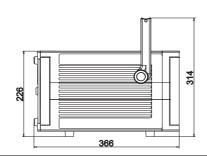




Extra code 350

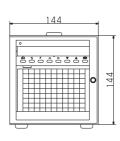
Portable recorder housing for varying applications in mobile use

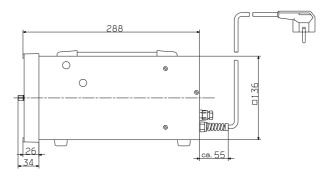




Extra code 351

Housing with carrying handle, rubber feet and terminal cover, also 3m mains cable with earthed plug





Order matrix:

(1) Basic version

		706030/14		LOGOPRINT 500 with 3 universal inputs
		706030/15		LOGOPRINT 500 with 6 universal inputs
x	x	888	(2)	Inputs 1 — 3 (programmable) factory-set
X		999		configuration to customer specification ¹
			(3)	Inputs 4 — 6 (programmable)
х	x	000 888		not assigned factory-set
	x	999		configuration to customer specification ¹
			(4)	Interface
х		00		not assigned
X X		52 53		RS422, Jbus, Modbus RS485, Jbus, Modbus
^	^	00	(5)	Supply
х	х	22	(0)	20 — 53V AC/DC +0/-0% 48 — 63Hz
х	х	23		110 — 240V AC +10/-15% 48 — 63Hz
		000	(6)	Extra codes
X X		020 021		lithium battery for RAM buffer (ex-factory) storage capacitor for RAM buffer (on request)
X		030		terminal with shunt (6 items)
x		259		8 logic inputs, interface for external relay module (ER8), voltage output 24V 50mA DC
x		266		IP65 seal, wide fixing brackets
x	х	350		universal carrying case TG-35 ²
x	х	351		housing with carrying handle ³

Order	code
Order	example

(1)		(2)		(3)		(4)		(5)		(6)	
	-] -		-				/		, ⁴
706030/14	-	888	-	000	-	00	-	23	/	020	

- Please specify probe types and measurement ranges in plain text.

 This extra code is available in combination with supply voltage 110—240V AC, not with low supply voltage. UL approval is not available. The protection type in the carrying case corresponds to IP20, outside IP20D.
- 3 UL approval is not available.
- Extra codes are listed in sequence and separated by a comma.

Standard accessories

- 1 Operating Instructions
- 2 mounting brackets
- cable-tie with foot (can be released), for tension relief of the sensor leads connected
- 1 print head, 3 colors (each color is available twice) or 1 print head, 6 colors
- 1 roll chart 32m long and 1 fanfold chart pack 15.6m long

Accessories (Data Sheet 709700)

- For further accessories, see data sheet 709700.

Consumables

		Part no.
-	Roll chart (5 rolls), no name, % graduation, linear; overall length 16m, overall width 120mm Roll chart (5 rolls), no name, % graduation, linear; overall length 32m, overall width 120mm Roll chart (5 rolls), no name, special graduation, linear; marked as specified	00331497 00331499 -
	Fanfold chart (5 packs), no name, % graduation, linear; overall length 15.6m, overall width 120mm Fanfold chart (5 packs), no name, special graduation, linear; marked as specified	00331490 -
	Print head (2 items), 3 colors Print head (2 items), 6 colors	00355244 00355255